

SE-SP SERIES

SE-SP-25U

Air source swimming pool heat pump with a titanium exchanger for chlorinated water. R410A scroll circuit, three-phase, pool water to 45 °C.

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HEATING CAPACITY

25 kW

At T1 · A25 °C / W30 °C

PEAK COP

6.7

At T1 · A25 °C / W30 °C

MAX POOL WATER TEMP

45 °C

Titanium exchanger

WATER FLOW

4.3 m³/hr

Through the unit · Rc1-1/2

Performance

Rated output at each test condition

T1 A25 °C / W30 °C

Heating capacity	25 kW
Power input	3.7 kW
COP	6.7
Water flow	4.3 m³/hr

T2 A20 °C / W30 °C

Heating capacity	21.4 kW
Power input	3.32 kW
COP	6.5
Water flow	4.3 m³/hr

T3 A15 °C / W30 °C

Heating capacity	18.5 kW
Power input	3.37 kW
COP	5.5
Water flow	4.3 m³/hr

Technical specifications

SE-SP-25U

ELECTRICAL SUPPLY

Power supply	—	380~415 V / 50 Hz / 3 Ph
Rated input power	kW	3.7
Rated current	A	8
Maximum input power	kW	5
Maximum current	A	9.5
Required MCB	—	25 A × 4 pole
Required cable	—	4 core × 4 sq.mm copper cable + earthing

REFRIGERATION CIRCUIT

Compressor	—	Scroll (Copeland / Panasonic)
Number of compressors	Nos	1
Refrigerant	—	R410A
Heat exchanger (condenser)	—	PVC shell titanium condenser
Evaporator	—	Blue finned evaporator coil
Throttling device	—	Electronic expansion valve
Fan quantity	Nos	1
Fan discharge	—	Vertical

WATER CIRCUIT

Maximum pool water temperature	°C	45
Water flow	m³/hr	4.3
Water pipe size	inch	Rc1-1/2

UNIT & ACOUSTICS

Dimensions (L × W × H)	mm	800 × 800 × 1110
Net weight	kg	170
Noise at 1 metre	dB(A)	≤ 56

TEST CONDITIONS

- T1** — Ambient 25/20 °C (DB/WB), E.T. 15 °C, C.T. 35 °C
T2 — Ambient 20/15 °C (DB/WB), E.T. 10 °C, C.T. 35 °C
T3 — Ambient 15/10 °C (DB/WB), E.T. 5 °C, C.T. 35 °C
T4 — Ambient 10/7 °C (DB/WB), E.T. 0 °C, C.T. 35 °C

INSTALLATION REQUIREMENT

- Dedicated **25 A × 4 pole** MCB required at the unit.
 Supply cable **4 core × 4 sq.mm** copper, with separate earthing.
 Maintain water flow of **4.3 m³/hr** through the unit.

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Manufacturer & exporter of heat pumps since 2012

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 Premises CHS, New Link Road, Goregaon West, Mumbai

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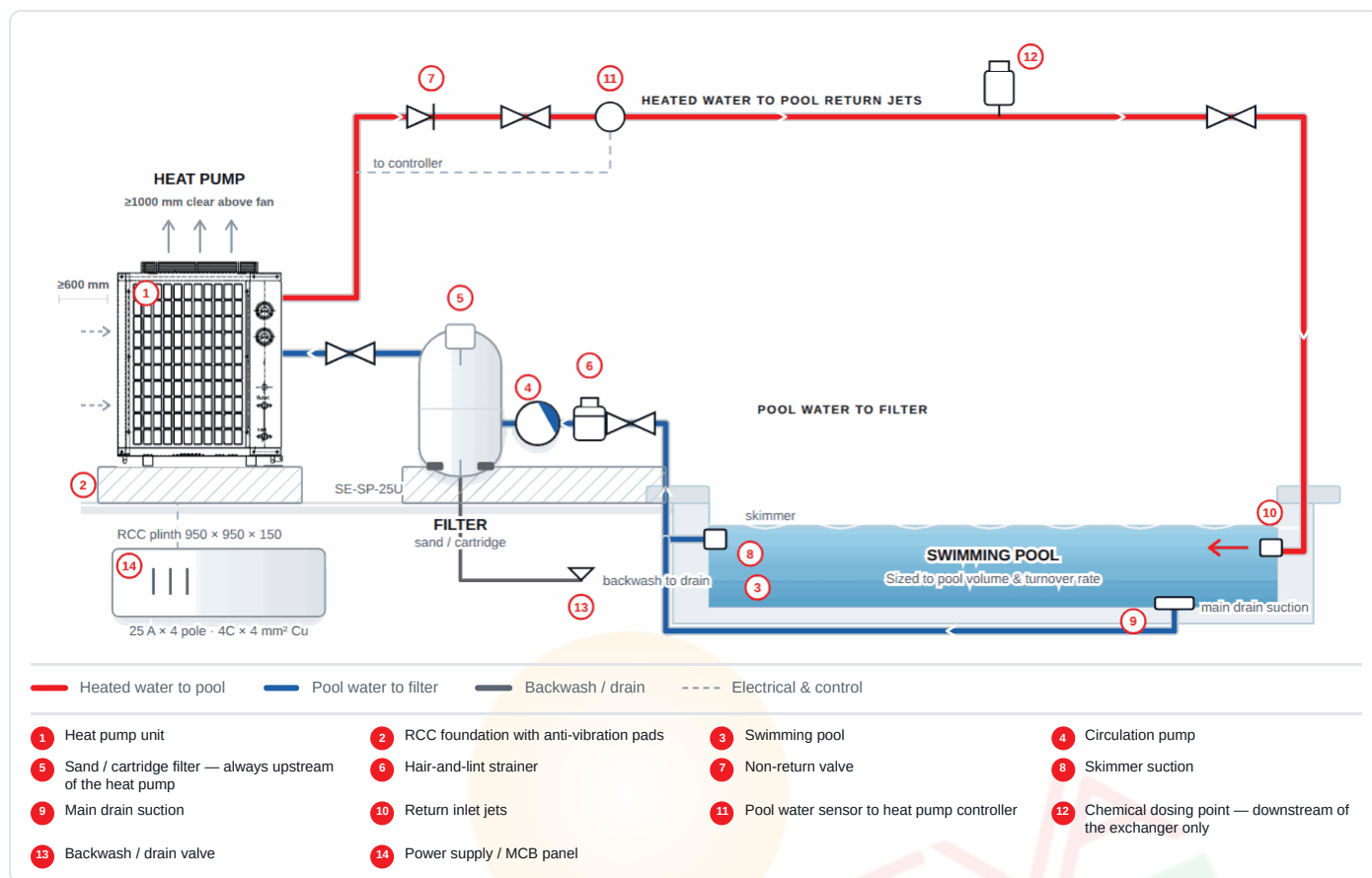
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Site installation schematic

How the unit connects to the pool, filter and pump set on site



Indicative hookup only. Static head, draw pattern and local code may call for additional components — confirm the final scheme with Sunniva before ordering.

Selection & site preparation

Recommended sizing derived from this model's rated data

SYSTEM SIZING		CIVIL & ELECTRICAL	
Rated heating capacity	25 kW at T1	Unit footprint & dry weight	800 × 800 mm · 170 kg
Design flow through the unit	4.3 m ³ /hr	Heat pump plinth	950 × 950 × 150 mm RCC, M20
Pool volume served	Sized on surface area, cover, wind exposure and required heat-up time — confirm with Sunniva before ordering.	Plinth level	100 mm above finished floor, ± 3 mm/m
Filtration	Full-flow sand or cartridge filter upstream of the heat pump; turnover 4 – 6 hours	Position	Outdoors, clear of the pool surround splash zone, condensate drained away from the deck
Hydraulic connection	Three-valve bypass on the Rc1-1/2 (40 mm) circuit, set to the design flow	Clearances	600 mm air-on · 1000 mm above fan · 800 mm service side
Chemical dosing	Downstream of the exchanger only, never between filter and unit	Electrical	25 A × 4 pole MCB · 4 core × 4 sq.mm copper cable + earthing

Installation steps

Follow in order; commission before start-up

- Cast the RCC plinth 950 × 950 × 150 mm in M20 concrete, 100 mm above finished floor and clear of the pool surround. Check it is level within 3 mm per metre.
- Set the unit down on anti-vibration pads. Keep 600 mm clear at the finned coil faces and 1000 mm above the fan. The unit sheds cold air and condensate — drain both away from the deck.
- Take pool water from the skimmer and main drain through the hair-and-lint strainer to the circulation pump.
- Pipe pump → filter → heat pump. The filter must always sit upstream: debris through the titanium exchanger will foul it.
- Fit a three-valve bypass around the unit on the Rc1-1/2 (40 mm) line so flow can be trimmed to 4.3 m³/hr and the unit isolated for service.
- Return heated water to the pool through the inlet jets. Fit a non-return valve on the return leg.
- Place the chemical dosing point downstream of the heat pump. Dosing upstream will destroy the exchanger and voids the warranty.
- Fit the pool water sensor in the return line and run its cable back to the controller, away from the power cable.
- Power the unit from a dedicated 25 A × 4 pole MCB using 4 core × 4 sq.mm copper cable + earthing.
- Balance the water chemistry before first start: pH 7.2 – 7.8, free chlorine below 3 ppm, salt below 5000 ppm.
- Run the circulation pump, confirm the flow switch stops the unit when flow is lost, then start the heat pump.

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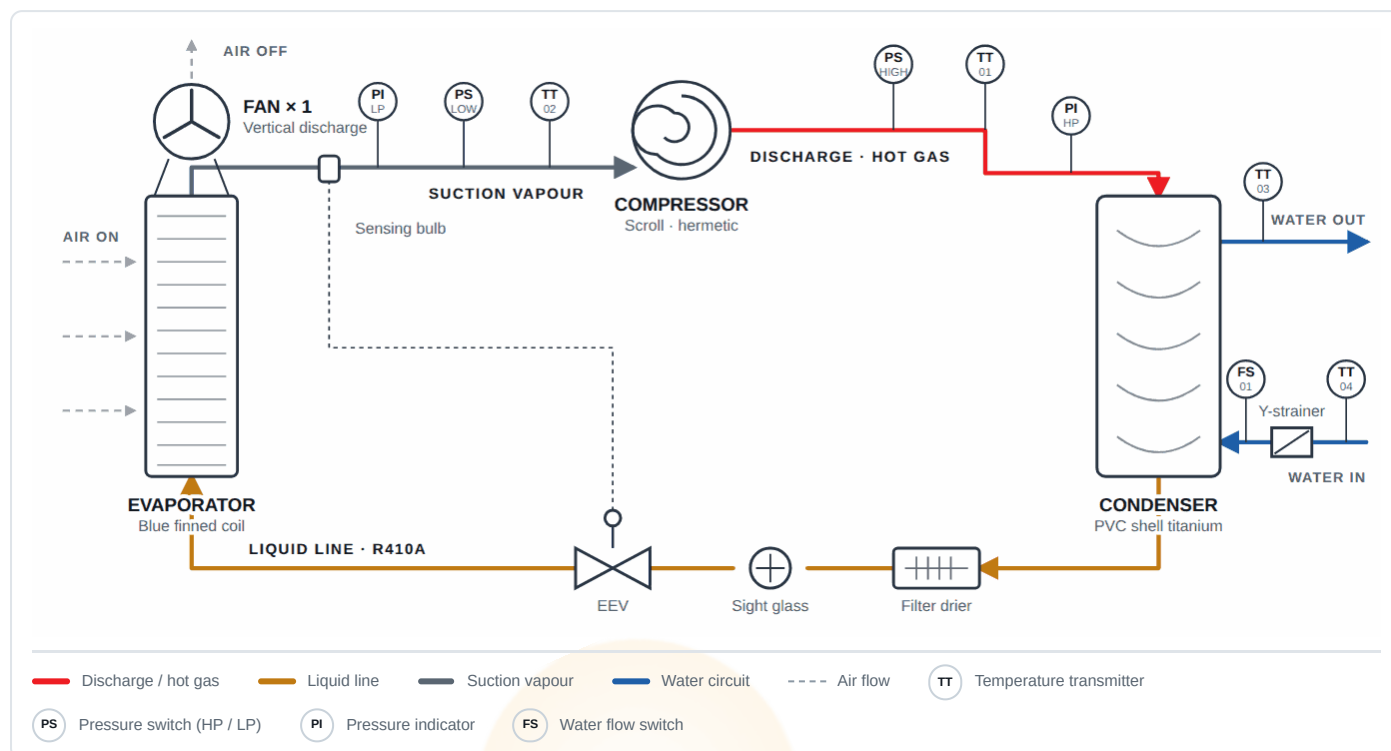
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Process & instrumentation diagram

Refrigeration circuit, instrumentation and water connections



Schematic representation of the standard circuit — not to scale. Component arrangement may vary with build option.

Instrument schedule

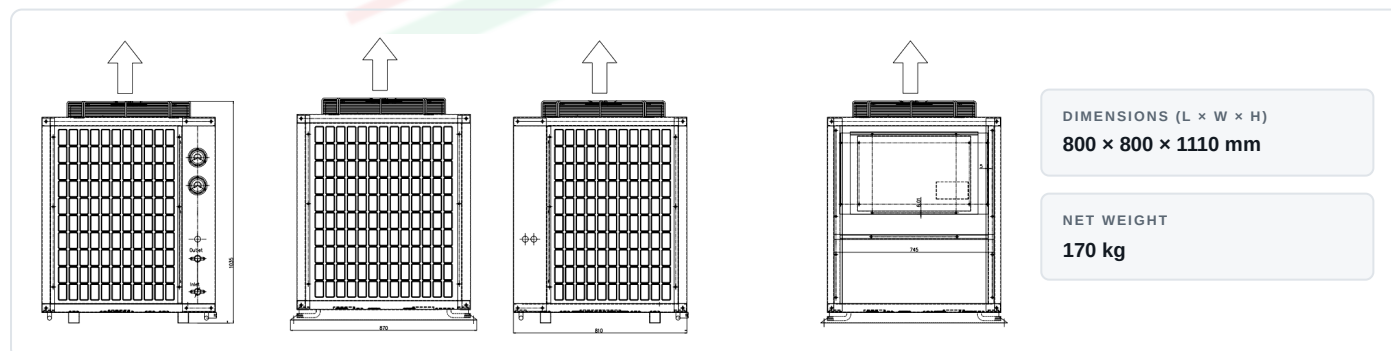
Tags as marked on the diagram above

TAG	DEVICE	FUNCTION
TT 01	Compressor discharge temperature	Discharge superheat & high-temperature cut-out
TT 02	Compressor suction temperature	Suction superheat monitoring
TT 03	Water outlet temperature	Set-point control
TT 04	Water inlet temperature	Return water sensing, ΔT calculation
PS HIGH	High-pressure switch	Discharge over-pressure cut-out

TAG	DEVICE	FUNCTION
PS LOW	Low-pressure switch	Loss-of-charge / low-suction cut-out
PI HP	High-side pressure gauge	Discharge pressure indication
PI LP	Low-side pressure gauge	Suction pressure indication
FS 01	Water flow switch	Interlock — no-flow lockout

Cabinet reference drawing

Typical general arrangement — this model's own dimensions alongside



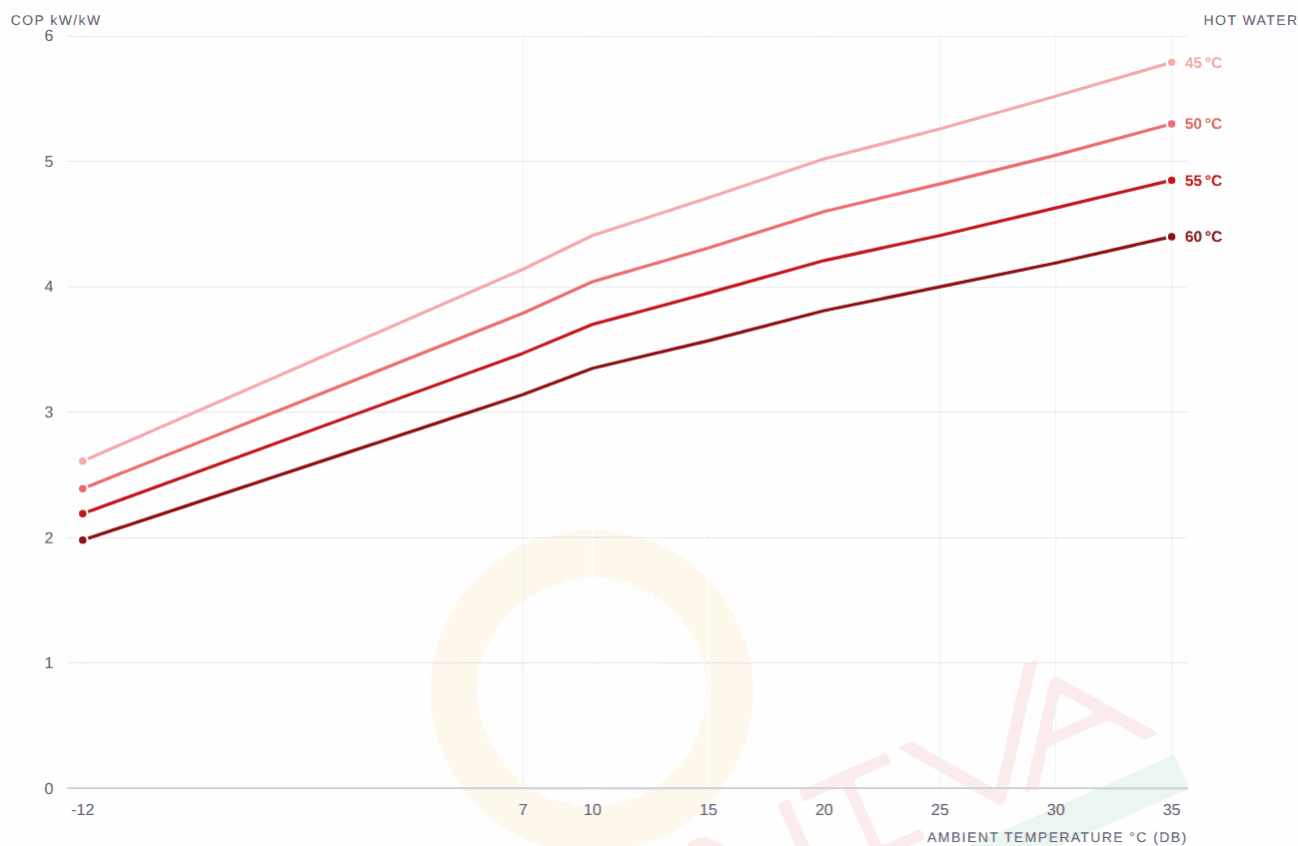
Reference arrangement only — Single-compressor cabinet, vertical discharge. Dimensions printed on the drawing are indicative; the figures above and in the specification table are the ones that apply to this model.

COP characteristic

Full performance map across the operating envelope

COP · heating duty

COP against ambient temperature, one curve per hot-water outlet temperature



COP · HOT WATER : / AMBIENT °C →	-12	7	10	15	20	25	30	35
45 °C	2.61	4.14	4.41	4.71	5.02	5.26	5.52	5.79
50 °C	2.39	3.79	4.04	4.31	4.60	4.82	5.05	5.30
55 °C	2.19	3.47	3.70	3.95	4.21	4.41	4.63	4.85
60 °C	1.98	3.14	3.35	3.57	3.81	4.00	4.19	4.40

HOW TO READ THIS

Performance map for the R410A circuit. Rated figures at the certified test conditions are on page 1.

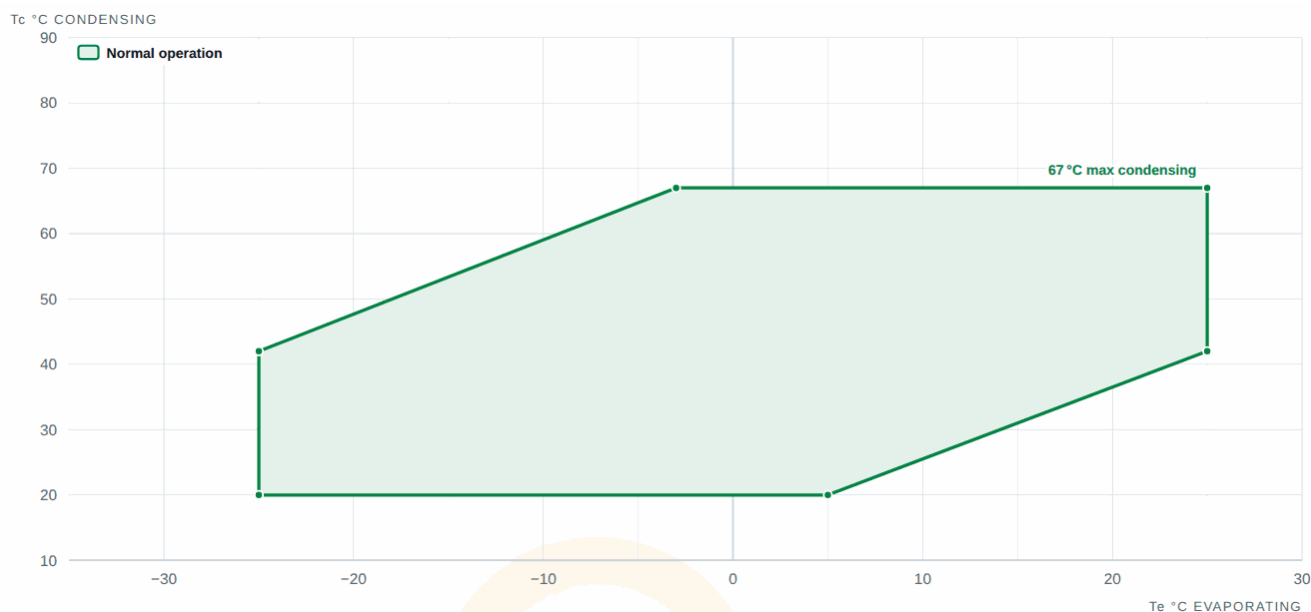
Where a figure on this map differs from the rated point on page 1, **the map governs** — it is measured across the full operating envelope, while the rated point is a single certified test condition.

Operating envelope

The compressor's permitted window, in refrigeration terms

Operating envelope · R410A circuit

Condensing against evaporating temperature — the compressor's permitted operating window



ENVELOPE LIMITS

Evaporating temperature Te	-25 °C to 25 °C
Condensing temperature Tc	20 °C to 67 °C
Peak condensing	67 °C highest hot-water temperature the circuit can reach
Transient operation	Not applicable the envelope above is the continuous operating window

READING THE ENVELOPE

Te (evaporating) follows the source the unit draws heat from — the colder the air or source water, the lower Te sits.

Tc (condensing) follows the water leaving the unit — asking for 80 °C hot water puts Tc near the top of the envelope.

A duty is valid only **inside the shaded area**. A cold source combined with very hot water pushes the point towards the top-left, which is exactly where the envelope closes in — that corner is the real limit on winter performance.

Representative envelope for the R410A circuit, redrawn from Panasonic compressor data (Operating envelop.xlsx, sheet "R410a"). Envelope limits are broadly similar across compressor makes, so treat this as a representation of the circuit's operating window. Where a duty sits close to a boundary, confirm against the compressor fitted to the unit before finalising the design.

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